

**521G**  
**Tier 4B (final)**  
Wheel Loader

**SERVICE MANUAL**

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## **SERVICE MANUAL**

**521G WHEEL LOADER XR-EH, NEW CAB TIER4B NA  
521G WHEEL LOADER XT-EH, NEW CAB TIER4B NA  
521G WHEEL LOADER ZBAR-EH, NEW CAB TIER4B NA**

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