

Rowtrac™ 420 / 470 / 500
Steiger® 370 / 420 / 470 / 500 / 540 / 580 / 620
Quadtrac® 470 / 500 / 540 / 580 / 620
Tier 4B (final)
Tractor

PIN JEEZ00000FF314001 and above

SERVICE MANUAL

Part number 48193194

1st edition English

October 2017





SERVICE MANUAL

Steiger® 370 CVT, TIER 4B [JEEZ00000FF314001 -], Steiger® 370 Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 420 CVT, TIER 4B [JEEZ00000FF314001 -], Steiger® 420 Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 420 Rowtrac™ CVT, TIER 4B [JEEZ00000FF314001 -], Steiger® 420 Rowtrac™ Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 470 CVT, TIER 4B [JEEZ00000FF314001 -], Steiger® 470 CVT, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 470 Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 470 Powershift, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 470 Quadtrac® CVT, TIER 4B [JEEZ00000FF314001 -], Steiger® 470 Quadtrac® Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 470 Rowtrac™ CVT, TIER 4B [JEEZ00000FF314001 -], Steiger® 470 Rowtrac™ Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 500 CVT, TIER 4B [JEEZ00000FF314001 -], Steiger® 500 CVT, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 500 Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 500 Powershift, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 500 Quadtrac® CVT, TIER 4B [JEEZ00000FF314001 -], Steiger® 500 Quadtrac® CVT, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 500 Quadtrac® Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 500 Quadtrac® Powershift, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 500 Rowtrac™ CVT, TIER 4B [JEEZ00000FF314001 -], Steiger® 500 Rowtrac™ Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 540 CVT, TIER 4B [JEEZ00000FF314001 -], Steiger® 540 CVT, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 540 Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 540 Powershift, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 540 Quadtrac® CVT, TIER 4B [JEEZ00000FF314001 -], Steiger® 540 Quadtrac® CVT, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 540 Quadtrac® Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 540 Quadtrac® Powershift, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 580 Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 580 Powershift, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 580 Quadtrac® Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 580 Quadtrac® Powershift, scraper, TIER 4B [JEEZ00000FF314001 -], Steiger® 620 Powershift, TIER 4B [JEEZ00000FF314001 -], Steiger® 620 Powershift, scraper, TIER 4B



**[JEEZ00000FF314001 -], Steiger® 620 Quadtrac® Powershift, TIER 4B
[JEEZ00000FF314001 -]**

Link Product / Engine

Product	Market Product	Engine
Steiger® 370 Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F2CFE614A*B
Steiger® 370 CVT, TIER 4B [JEEZ00000FF314001 -]	North America	F2CFE614A*B
Steiger® 420 Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613G*B001
Steiger® 420 CVT, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613G*B001
Steiger® 420 Rowtrac™ Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613G*B001
Steiger® 420 Rowtrac™ CVT, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613G*B001
Steiger® 470 Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613D*B001
Steiger® 470 Powershift, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613D*B001
Steiger® 470 CVT, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613D*B001
Steiger® 470 CVT, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613D*B001
Steiger® 470 Quadtrac® Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613D*B001
Steiger® 470 Quadtrac® CVT, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613D*B001
Steiger® 470 Rowtrac™ Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613D*B001
Steiger® 470 Rowtrac™ CVT, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613D*B001
Steiger® 500 Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613B*B001
Steiger® 500 Powershift, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613B*B001
Steiger® 500 CVT, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613B*B001
Steiger® 500 CVT, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613B*B001
Steiger® 500 Quadtrac® Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613B*B001
Steiger® 500 Quadtrac® Powershift, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613B*B001
Steiger® 500 Quadtrac® CVT, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613B*B001

Product	Market Product	Engine
Steiger® 500 Quadtrac® CVT, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613B*B001
Steiger® 500 Rowtrac™ Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613B*B001
Steiger® 500 Rowtrac™ CVT, TIER 4B [JEEZ00000FF314001 -]	North America	F3HFE613B*B001
Steiger® 540 Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613J*B001
Steiger® 540 Powershift, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613J*B001
Steiger® 540 CVT, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613J*B001
Steiger® 540 CVT, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613J*B001
Steiger® 540 Quadtrac® Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613J*B001
Steiger® 540 Quadtrac® Powershift, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613J*B001
Steiger® 540 Quadtrac® CVT, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613J*B001
Steiger® 540 Quadtrac® CVT, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613J*B001
Steiger® 580 Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613G*B001
Steiger® 580 Powershift, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613G*B001
Steiger® 580 Quadtrac® Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613G*B001
Steiger® 580 Quadtrac® Powershift, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613G*B001
Steiger® 620 Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613F*B001
Steiger® 620 Powershift, scraper, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613F*B001
Steiger® 620 Quadtrac® Powershift, TIER 4B [JEEZ00000FF314001 -]	North America	F3DFE613F*B001

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