

Shop Manual

GD530A(W)-2B(C)Y GD650A(W)-2B(C)Y GD670A(W)-2B(C)Y

MOTOR GRADER

	GD530A-2BY	203481	
	GD530A-2CY	203201	
	GD530AW-2BY	210242	
	GD530AW-2CY	203290	
	GD650A-2BY	202556	
	GD650A-2CY	202642	
SERIAL NUMBERS	GD650AW-2BY	203328	and UP
	GD650AW-2CY	202662	
	GD670A-2BY	203282	
	GD670A-2CY	202681	
	GD670AW-2BY	203338	
	GD670AW-2CY	203234	

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Due to this continuous program of research and development, periodic revisions may be made to this publication. It is recommended that customers contact their distributor for information on the latest revision.

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PRODUCT PUBLICATIONS INFORMATION

Various product Parts and Service Publications are available to all **KOMATSU** construction equipment owners, including operation and maintenance manuals, parts books and service manuals.

Special publications, such as service tool, air conditioning and turbocharger service manuals are also available as well as selected Operation and Service manuals in foreign languages.

The Publications listed below are available for this particular machine(s).

DESCRIPTION	FORM NUMBER
PARTS BOOK - PAPER:	
Chassis and Engine GD530	BEPB002900
Chassis and Engine GD650	BEPBG65091
Chassis and Engine GD670	BEPBG67100
OPERATION AND MAINTENANCE MANUAL:	
Chassis and Engine	CEAM009700
SHOP MANUAL	
Chassis	CEBM009900
Engine 114E-2 Series	CEBM000601
Engine 102E-2 Series	SEBM010011
SAFETY MANUAL	
Machine specific	1085 960 R2

Parts and Service Publications can *only* be acquired by authorized KOMATSU distributors using the Komatsu America International Company Parts Inventory Processing System (PIPS) or the Extranet Literature Ordering System.

If the PIPS system is not available at the distributor location, then the following Requisition for Technical Service Publications and Service Forms can be used. Form KDC91E is shown on the reverse side of this page.

SAFETY

SAFETY NOTICE

IMPORTANT SAFETY NOTICE

Proper service and repair is extremely important for the safe operation of your machine. The service and repair techniques recommended and described in this manual are both effective and safe methods of operation. Some of these operations require the use of tools specially designed for the purpose.

To prevent injury to workers, the symbols  and  are used to mark safety precautions in this manual. The cautions accompanying these symbols should always be followed carefully. If any dangerous situation arises or may possibly arise, first consider safety, and take the necessary actions to deal with the situation.

GENERAL PRECAUTIONS

Mistakes in operation are extremely dangerous. Read the OPERATION & MAINTENANCE MANUAL carefully BEFORE operating the machine.

1. Before carrying out any greasing or repairs, read all the precautions given on the decals which are fixed to the machine.
2. When carrying out any operation, always wear safety shoes and helmet. Do not wear loose work clothes, or clothes with buttons missing.
 - Always wear safety glasses when hitting parts with a hammer.
 - Always wear safety glasses when grinding parts with a grinder, etc.
3. If welding repairs are needed, always have a trained, experienced welder carry out the work. When carrying out welding work, always wear welding gloves, apron, glasses, cap and other clothes suited for welding work.
4. When carrying out any operation with two or more workers, always agree on the operating procedure before starting. Always inform your fellow workers before starting any step of the operation. Before starting work, hang UNDER REPAIR signs on the controls in the operator's compartment.
5. Keep all tools in good condition and learn the correct way to use them.
6. Decide a place in the repair workshop to keep tools and removed parts. Always keep the tools and parts in their correct places. Always keep the work area clean and make sure that there is no dirt or oil on the floor. Smoke only in the areas provided for smoking. Never smoke while working.

PREPARATIONS FOR WORK

1. Before adding oil or making repairs, park the machine on hard, level ground, and block the wheels or tracks to prevent the machine from moving.
2. Before starting work, lower blade, ripper, bucket or any other work equipment to the ground. If this is not possible, insert the safety pin or use blocks to prevent the work equipment from falling. In addition, be sure to lock all the control levers and hang warning signs on them.
3. When disassembling or assembling, support the machine with blocks, jacks or stands before starting work.

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<https://shopservicemanual.com/>

Service Manuals from 2\$