

SHOP

MANUAL

KOMATSU

GD610, GD620 SERIES

GD660, GD670 SERIES

MACHINE MODEL	SERIAL No.	COMPONENT TYPE	MACHINE MODEL	SERIAL No.	COMPONENT TYPE
GD621A-1	10001 and up	A	GD621R-1	10001 and up	K
GD622A-1	20001 and up	B	GD623R-1	30001 and up	L
GD623A-1	30001 and up	C	GD611R-1	10001 and up	M
GD625A-1	50001 and up	D	GD613R-1	30001 and up	N
GD672A-1	20001 and up	E	GD615A-1	50001 and up	P
GD611A-1	10001 and up	F	GD625A-1C	60001 and up	Q
GD613A-1	30001 and up	G	GD625A-1A	60001 and up	} See table of applicable components.
GD661A-1	10001 and up	H	GD625A-1B	65001 and up	
GD663A-1	30001 and up	J	GD663A-2	1001 and up	

- This shop manual may contain attachments and optional equipment that are not available in your area. Please consult your local Komatsu distributor for those items you may require. Materials and specifications are subject to change without notice.
- GD621A, 611A, 661A, 621R, 623R, 611R, 613R-1 mount the S6D105-1 engine;
GD622A, 623A, 625A, 672A, 613A, 663A, 625A-1C, 625A-1A mount the 6D125-1 engine;
GD615A-1 mount the S6D110-1 engine.
For details of the engines, see the 105 Series Shop Manual, 110 Series Shop Manual and 6D125 Series Shop Manual.
- For GD663A-2, see pages prepared for GD623A-1 except two descriptions below.
 - 1) Front axle (page 41-9) 1. Steering cylinder has both types of single cylinder and dual cylinder.
 - 2) For rear mount ripper, see page 74-9.

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Notice of revision

10th revision

2016/12

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