### KOMATSU

# SHOP MANUAL

# FORKLIFT TRUCK AE50/AM50 Series

FB10/10F/14/14F/15/15F-12 FB18/18F/20A/20AF-12 FB15G/15GF/18G/18GF/20AG/20AGF-12

830001 and up 830001 and up 830001 and up

FB10M/10MF/13M/13MF-12 FB15M/15MF-12 FB18M/18MF/20M/20MF-12

825001 and up 825001 and up 825001 and up

#### PRECAUTIONS WHEN PERFORMING THE SERVICE WORK

Always pay attention to "Safety" before starting any work — this is important. Never attempt any work where danger to yourself or to other persons. Whenever work requiring safety precautions are described in this manual, a flag mark inserted, always make double sure that safety measures are taken. Other unmarked work, should always be performed after studying and using your common sense to prevent accidents.

#### **DESCRIPTION OF THE SYMBOLS**

The symbols described below are used in this manual for convenience and better understanding.

Symbol	ltem	Description
	Safety	Special safety precautions are needed to perform the work.
*	Note	Special technical precautions are needed to perform the work
∑_Nm_	Tightening torque	Fastening parts that require specified tightening force when assembling.
k g	Weight	Weight of parts or systems
	Coat	Places to be coated with adhesives, etc. when assembling

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