

**KOMATSU**

# SHOP MANUAL

**FG10/15/18-21**

**FG15H/18H-21**

**FD10/15/18-21**

**FG20/25/30-17**

**FG20H/25H-17**

**FG20N/25N/30N-17**

**FG35A-17**

**FD20/25/30-16**

**FD20H/25H/30H-16**


**FD20N/25N/30N-16**

**FD35A-16**

## PRECAUTIONS WHEN PERFORMING THE SERVICE WORK

Always pay attention to "Safety" before starting any work — this is important.




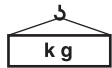

Never attempt any work where danger to yourself or to other persons.

Whenever work requiring safety precautions are described in this manual, a flag mark  inserted, always make double sure that safety measures are taken.

Other unmarked work, should always be performed after studying and using your common sense to prevent accidents.

## DESCRIPTION OF THE SYMBOLS

The symbols described below are used in this manual for convenience and better understanding.

Symbol	Item	Description
	<b>Safety</b>	Special safety precautions are needed to perform the work.
	<b>Note</b>	Special technical precautions are needed to perform the work
	<b>Tightening torque</b>	Fastening parts that require specified tightening force when assembling.
	<b>Weight</b>	Weight of parts or systems
	<b>Coat</b>	Places to be coated with adhesives, etc. when assembling

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