

**1021G
1121G
Tier 4B (final)
Wheel Loader**

SERVICE MANUAL

Part number 48083738

1st edition English
December 2016





SERVICE MANUAL

**1021G WHEEL LOADER XR-EH, NEW CAB TIER4B NA
1021G WHEEL LOADER ZBAR-EH, NEW CAB TIER4B NA
1121G WHEEL LOADER XR-EH, NEW CAB TIER4B NA
1121G WHEEL LOADER ZBAR-EH, NEW CAB TIER4B NA**

Link Product / Engine

Product	Market Product	Engine
1021G WHEEL LOADER ZBAR-EH, NEW CAB TIER4B NA	North America	F2CFE614H*B004
1021G WHEEL LOADER XR-EH, NEW CAB TIER4B NA	North America	F2CFE614H*B004

Contents

INTRODUCTION

Engine	10
[10.001] Engine and crankcase	10.1
[10.216] Fuel tanks	10.2
[10.202] Air cleaners and lines	10.3
[10.500] Selective Catalytic Reduction (SCR) exhaust treatment.....	10.4
[10.400] Engine cooling system	10.5
[10.414] Fan and drive	10.6
[10.310] Aftercooler.....	10.7
[10.304] Engine lubrication system.....	10.8
Transmission	21
[21.113] Powershift transmission	21.1
[21.135] Powershift transmission external controls.....	21.2
[21.105] Powershift transmission hydraulic components.....	21.3
[21.155] Powershift transmission internal components.....	21.4
Four-Wheel Drive (4WD) system	23
[23.314] Drive shaft.....	23.1
Front axle system	25
[25.100] Powered front axle	25.1
[25.102] Front bevel gear set and differential	25.2
[25.108] Final drive hub, steering knuckles, and shafts	25.3
Rear axle system	27
[27.100] Powered rear axle.....	27.1
[27.106] Rear bevel gear set and differential	27.2
[27.120] Planetary and final drives	27.3
Brakes and controls	33

[33.202] Hydraulic service brakes	33.1
[33.110] Parking brake or parking lock	33.2
Hydraulic systems.....	35
[35.000] Hydraulic systems.....	35.1
[35.300] Reservoir, cooler, and filters.....	35.2
[35.106] Variable displacement pump	35.3
[35.359] Main control valve.....	35.4
[35.357] Pilot system	35.5
[35.204] Remote control valves	35.6
[35.752] Hydraulic fan drive cooling system.....	35.7
[35.701] Front loader arm hydraulic system.....	35.8
[35.723] Front loader bucket hydraulic system.....	35.9
Frames and ballasting	39
[39.100] Frame	39.1
Steering.....	41
[41.200] Hydraulic control components.....	41.1
[41.216] Cylinders	41.2
[41.910] Auxiliary steering	41.3
Wheels	44
[44.511] Front wheels.....	44.1
[44.520] Rear wheels.....	44.2
Cab climate control	50
[50.200] Air conditioning.....	50.1
Electrical systems	55
[55.100] Harnesses and connectors.....	55.1
[55.201] Engine starting system.....	55.2
[55.301] Alternator.....	55.3

It's a preview. You can download the full file by clicking the link below.

<https://shopservicemanual.com/>

Service Manuals from 2\$