

**521F**  
**Tier 4B (final)**  
Wheel Loader

**SERVICE MANUAL**

**Part number 47955970**

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# **SERVICE MANUAL**

**521F**

# Link Product / Engine

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<b>Product</b>	<b>Market Product</b>	<b>Engine</b>
521F TIER4B Z-BAR	North America	F4HFE413N*B001
521F TIER4B XT	North America	F4HFE413N*B001
521F TIER4B XR	North America	F4HFE413N*B001

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