



Bobcat®

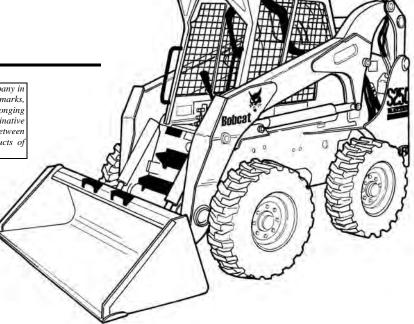
Service Manual

S250

S/N 526011001 & Above S/N 526111001 & Above \$300

S/N 525811001 & Above S/N 525911001 & Above

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EQUIPPED WITH BOBCAT INTERLOCK CONTROL SYSTEM (BICS™)



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MAINTENANCE SAFETY

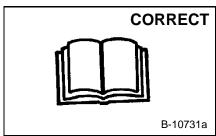


Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

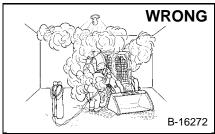
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Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



Never service the Bobcat Skid-Steer Loader without instructions.



A Have good ventilation when welding or grinding painted parts.

Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.

Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.

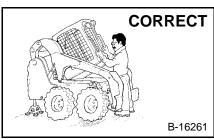


A Stop, cool and clean engine of flammable materials before checking fluids.

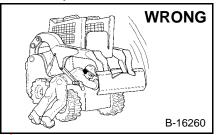
Never service or adjust loader with the engine running unless instructed to do so in the manual.

Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.

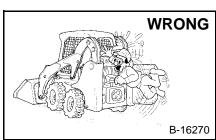
Never fill fuel tank with engine running, while smoking or when near open flame.



Use the correct procedure to lift or lower operator cab.



Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised unless supported by an approved lift arm support device. Replace it if damaged.

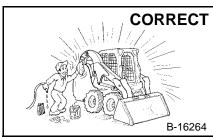


Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.

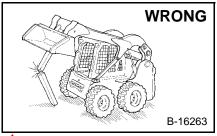
Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding

type of welding.

Keep rear door closed except for service. Close and latch door before operating the loader.



Cleaning and maintenance are required daily.



Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace if damaged.

Never modify equipment or add attachments not approved by Bobcat Company.



Lead-acid batteries produce flammable and explosive gases.

Keep arcs, sparks, flames and

Keep arcs, sparks, flames and lighted tobacco away from batteries.

Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL. Always use genuine Bobcat replacement parts.** The Service Safety Training Course is available from your Bobcat dealer.



ALPHABETICAL INDEX

ADVANCED CONTROL SYSTEM (ACS) 60-01	EVAPORATOR/HEATER UNIT80-01
AIR CLEANER 70-01	EXPANSION VALVE80-01
AIR CLEANER SERVICE 10-01	FAN GEARBOX10-01
AIR CONDITIONING SERVICE 80-01	FINAL DRIVE TRANSMISSION (CHAINCASE)10-01
AIR CONDITIONING SYSTEM FLOW 80-01	FLYWHEEL AND HOUSING70-01
ALTERNATOR	FLYWHEEL RPM SENSOR
7.2.12.4.7.7.6.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4	
BASIC TROUBLESHOOTING 80-01	FRONT AUXILIARY HYD. COUPLER BLOCK20-01
BATTERY 60-01	FUEL SYSTEM10-01
BICS™ SYSTEM	FUEL TANK50-01
BLOWER FAN	
BOBCAT CONTROLLER	GENERAL AIR CONDITIONING SERVICE
BOB-TACH	GUIDELINES80-01
BRAKE	
BRAKE (TWO-SPEED)	HEATER COIL80-01
BUCKET POSITION VALVE	HEATER VALVE80-01
BUCKET POSITION VALVE20-01	HYDRAULIC CONNECTION SPECSSPEC-01
CALIDDATION	HYDRAULIC CONTROL VALVE
CALIBRATION	(ADVANCED CONTROL SYSTEM) (ACS)20-01
CHAINCASE	HYDRAULIC CONTROL VALVE (1 PIECE CASTING)
CHARGE PRESSURE	
COMPONENTS 80-01	(ADVANCED CONTROL SYSTEM) (ACS)20-01
COMPRESSOR 80-01	HYDRAULIC CONTROL VALVE (FOOT CONTROL)20-01
CONDENSER 80-01	(FOOT CONTROL)20-01
CONTROL HANDLE 50-01	HYDRAULIC CONTROL VALVE (1 PIECE CASTING)
CONTROL HANDLE (ADVANCED CONTROL SYSTEM)	(FOOT CONTROL)20-01
(ACS) SELECTABLE HAND/FOOT CONTROL 50-01	HYDRAULIC CONTROL VALVE (1 PIECE CASTING)
CONTROL HANDLE	(SELECTABLE JOYSTICK CONTROL) (SJC)20-01
(SELECTABLE JOYSTICK CONTROL) (SJC) 50-01	HYDRAULIC CONTROL VALVE (2 PIECE CASTING)
CONTROL PANEL (ADJUSTABLE PINTLES) 50-01	(SELECTABLE JOYSTICK CONTROL) (SJC)20-01
CONTROL PANEL (NON-ADJUSTABLE PINTLES) 50-01	HYDRAULIC FLUID RESERVOIR20-01
,	HYDRAULIC FLUID SPECIFICATIONS SPEC-01
CONTROL PANEL	
(SELECTABLE JOYSTICK CONTROL) (SJC) 50-01	HYDRAULIC/HYDROSTATIC FILTER20-01
CONTROL PEDALS 50-01	HYDRAULIC/HYDROSTATIC SYSTEM10-01
CONTROL PEDALS (ACS) 50-01	HYDRAULIC PUMP20-01
CONTROLLER (SELECTABLE JOYSTICK	HYDRAULIC PUMP (CHARGE)20-01
CONTROL) (SJC)	HYDRAULIC PUMP (HI FLOW)20-01
CONVERSIONSSPEC-01	HYDRAULIC PUMP (SELECTABLE JOYSTICK
COOLING FAN 70-01	CONTROL) (SJC)20-01
CYLINDER (LIFT)	HYDRAULIC PUMP (HI FLOW)
CYLINDER (POWER BOB-TACH) 20-01	(SELECTABLE JOYSTICK CONTROL) (SJC)20-01
CYLINDER (TILT)20-01	HYDRAULIC SYSTEM INFORMATION20-01
· · · · · · · · · · · · · · · · · · ·	HYDROSTATIC MOTOR30-01
DIAGNOSTICS SERVICE CODES 60-01	HYDROSTATIC MOTOR (TWO SPEED)30-01
DRIVE BELT 30-01	HYDROSTATIC MOTOR CARRIER30-01
DRIVE BELT	HYDROSTATIC MOTOR CARRIER
DIVINE GOING GIVEN TO GI	(SELECTABLE JOYSTICK CONTROL) (SJC)30-01
ELECTRICAL/HYDRAULIC CONTROLS	LIVER OCTATIO DUMP
REFERENCE	HYDROSTATIC PUMP30-01
ELECTRICAL/HYDRAULIC CONTROLS REFERENCE	HYDROSTATIC PUMP
	(SELECTABLE JOYSTICK CONTROL) (SJC)30-01
(SELECTABLE JOYSTICK CONTROL) (SJC) 60-01	HYDROSTATIC SYSTEM INFORMATION30-01
ELECTRICAL SYSTEM INFORMATION 60-01	
ENGINE 70-01	INSIDE ACCESS PANEL50-01
ENGINE COOLING SYSTEM10-01	INSIDE ACCESS PANEL
ENGINE LUBRICATION SYSTEM 10-01	(SELECTABLE JOYSTICK CONTROL) (SJC)50-01
ENGINE SPECIFICATIONSSPEC-01	INSTRUMENT PANEL60-01
ENGINE SPEED CONTROL	
ENGINE SPEED CONTROL (SELECTABLE	
LINGHING OFFED CONTROL (SELECTABLE	
JOYSTICK CONTROL) (SJC)70-01	

EVAPORATOR 80-01

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