

Volvo L90C







Volvo Construction Equipment Group

Monteringsanvisningar Installation instructions

Original Tillbehör - Genuine Accessoires

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23 1 779 3548	11703810-9 (93539)	1297 MSE2	L90C S/N 14567 -, U.S 62629 -, PED. 70091 -	1/11

3rd hydraulic function

Kit list

Qty.	Part No.	Description
1	935053	Hose
1	935055	Hose
4	943907	Gasket
2	944252	Gasket
2	946329	Bolt
2	946470	Bolt
2	946671	Bolt
2	977742	Clamp
2	4780759	Protecting sleeve
12	4880575	Clamp
6	4880578	Cover plate
8	4881440	Strip Clamp
2	4881453	Marking sleeve
2	11003221	Mounting ring
1	11007489	Plate
2	11014127	Marking sleeve
1	11015731	Pipe
1	11015787	Pipe
1	11015804	Hose
1	11015805	Hose
1	11015852	Bracket
4	11020356	Сар
1	11025637	Lever
1	11025791	Decal
2	11043022	Quick-action coupling
2	11133266	Bracket
1	13932835	Hose
1	13933180	Hose
4	13944524	Nipple
2	13945444	Bolt
4	13948217	Bolt
2	13948700	O-ring

Qty.	Part No.	Description		
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Qty.	Part No.	Description	
2	13949873	Washer	
2	13965216	Bolt	
8	13970948	Bolt	

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Read all signs and instructions on the machine and the safety instructions in the operators manual, before you start working on the machine.

The installation instructions are based on the use of special tools, the E-tool and standard tools generally available on the market, and also on our operators manuals and service manuals.

The equipment should be installed by qualified personnel of an authorised workshop.

Volvo Construction Equipment disclaims all responsibility if tools and work methods other than those described in the instructions are used.

Work description

Control valve - Servo valve

1 Raise lifting frame and secure with support 999 3831, see Fig. 1.

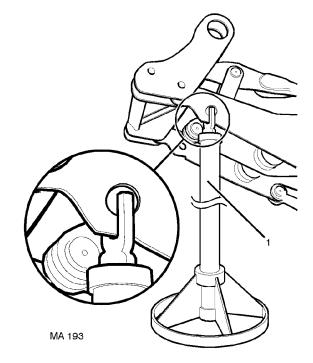


Fig. 1

- 1 Support 999 3831 is placed on solid base.
- 2 Remove the cover plate in front of the control valve. Clean the control valve and hoses on the control valve.

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- 3 Connect a vacuum pump to the tank or in other case empty the hydraulic oil tank.
- 4 Remove existing plugs on control valve spring covers, 3rd section. Fit nipples and gaskets.

Part No.	Description	Qty.	Pos., see Fig. 11
13944524	Nipple (10 - R1/4 - L)	2	27
943907	Gasket (13.7)	2	28

 5 Sheath two hoses in frame joint existing protecting sleeves. Colour mark the hoses and connect them to control valve spring covers.
Long sleeve marked in violet is connected to the control valve lower spring cover.

Part No.	Description	Qty.	Pos., see Fig. 11
13932835	Hose (3/8 x 2850)	1	25
13933180	Hose (3/8 x 1950)	1	26
11014127	Marking sleeve, grey	2	32
4881453	Marking sleeve, violet	2	33
4881440	Strip Clamp	4	34

 6 Cut hole through existing rubber grommet in floor. Run hoses through rubber grommet. Clamp hoses with existing clamp, see Fig. 2.

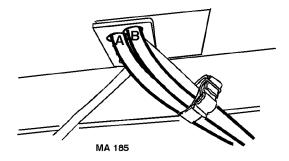


Fig. 2

7 Remove lifting and tilting lever balls, plate with brushes and servo valve covers.

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