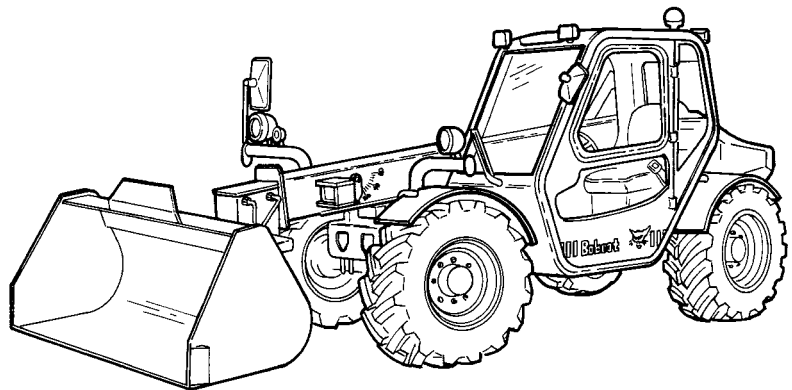


**V518**



# **Service Manual**

**S/N 367610501, 367611001 & Above  
S/N 367711001 & Above**





# MAINTENANCE SAFETY



## WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903

### CORRECT



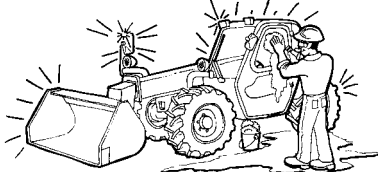
B-10731a

- ⚠ Never service the Bobcat VersaHANDLER without instructions.



**Safety Alert Symbol:** This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

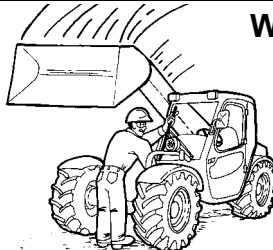
### CORRECT



B-16082

- ⚠ Cleaning and maintenance are required daily.

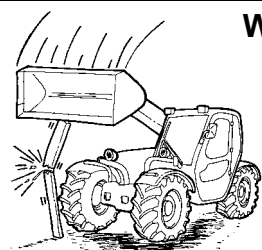
### WRONG



B-16080

- ⚠ Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause boom to drop. Do not go under boom when raised unless supported by an approved boom stop. Replace if damaged.

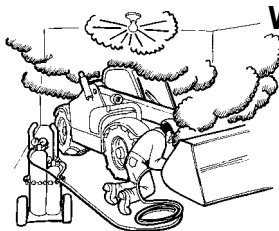
### WRONG



B-16079

- ⚠ Never work on VersaHANDLER with boom up unless boom is held by an approved boom stop. Replace if damaged.
- ⚠ Never modify equipment or add attachments not approved by Bobcat Company.

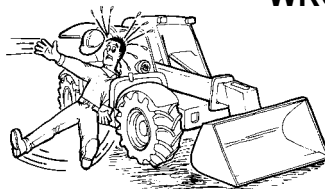
### WRONG



B-16081

- ⚠ Have good ventilation when welding or grinding painted parts.
- ⚠ Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.
- ⚠ Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.

### WRONG



B-16078

- ⚠ Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
- ⚠ Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.

### WRONG



B-6589

- ⚠ Lead-acid batteries produce flammable and explosive gases.
- ⚠ Keep arcs, sparks, flames and lighted tobacco away from batteries.
- ⚠ Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use **genuine Bobcat replacement parts**.

MSW12-0805



**Bobcat®**

## ALPHABETICAL INDEX

ACCUMULATOR.....	20-210-01	EXTENSION CYLINDER.....	20-40-1	
AIR CLEANER .....	70-40-01	FAN MOTOR .....	20-140-1	
AIR CLEANER SERVICE .....	10-60-01	FENDER .....	50-110-1	
AIR CONDITIONING SERVICE .....	80-90-1	FLOW CONTROL VALVE.....	20-240-1	
AIR CONDITIONING SYSTEM FLOW .....	80-10-1	FLYWHEEL AND HOUSING .....	70-90-1	
AIR INTAKE COWLING .....	50-71-1	FRONT AUXILIARY HYDRAULIC PRESSURE RELEASE VALVE..	20-230-1	
ALTERNATOR .....	60-30-1	FRONT AXLE (FOR S/N 367611001 - 367612000 and S/	N 367711001 - 367712000).....	40-30-1
APPROVED BOOM STOP .....	10-150-1	FRONT AXLE (FOR S/N 367612001 & ABOVE, S/N	367712001 & ABOVE).....	40-31-1
AXLE AND DIFFERENTIAL (FRONT) (FOR S/N 367611001 -	367612000 AND S/N 367711001 - 367712000) .....	40-20-1		
AXLE AND DIFFERENTIAL (REAR) (For S/N 367611001 -	367612000 and S/N 367711001 - 367712000).....	40-21-1		
AXLE AND DIFFERENTIAL (FRONT) (For S/N 367612001 &	Above, S/N 367712001 & Above).....	40-22-11		
AXLE AND DIFFERENTIAL (REAR) (FOR S/N 367612001 &	ABOVE, S/N 367712001 & ABOVE).....	40-23-1		
AXLE PIVOT FRAME .....	40-01			
AXLE TOE-IN (FOR S/N 367611001 - 367612000 and S/	N 367711001 - 367712000) .....	40-40-1		
AXLE TOE-IN (FOR S/N 367612001 & ABOVE, S/N	367712001 & ABOVE) .....	40-41-1		
AXLES (FRONT AND REAR) (For S/N 367611001 -	367612000 and S/N 367711001 - 367712000) ...	10-110-1		
AXLES (FRONT AND REAR) (For S/N 367612001 &	Above, S/N 367712001 & Above) .....	10-111-1		
BASIC TROUBLESHOOTING .....	80-50-1			
BATTERY .....	60-20-1			
BOOM ASSEMBLY .....	50-30-1			
BRAKE LIGHT SWITCH .....	60-100-1			
BRAKE VALVE .....	20-120-1			
BUCKET POSITIONING CYLINDER.....	20-30-1			
CANOPY .....	50-11-1			
COMPONENTS .....	80-20-1			
COMPRESSOR .....	80-110-1			
CONDENSER .....	80-120-1			
CONVERSIONS .....	SPEC-70-1			
DASH COVER/STEERING COLUMN COVER..	50-130-1			
DRIVE BOX (For S/N 367611001 - 367612000 and S/N	367711001 - 367712000) .....	20-70-1		
DRIVE BOX (FOR S/N 367612001 & ABOVE, S/N	367712001 & ABOVE) .....	20-71-1		
DRIVESHAFT .....	40-70-1			
ELECTRICAL SYSTEM INFORMATION .....	60-10-1			
ENGINE AND ENGINE MOUNTS .....	70-60-1			
ENGINE COMPONENTS AND TESTING .....	70-70-1			
ENGINE COOLING SYSTEM.....	10-70-1			
ENGINE COVER .....	10-160-1			
ENGINE COVER .....	50-70-1			
ENGINE/HYDROSTAT ASSEMBLY .....	70-80-1			
ENGINE LUBRICATION SYSTEM.....	10-01			
ENGINE SPECIFICATIONS.....	SPEC-01			
ENGINE SPEED CONTROL .....	70-20-1			
EVAPORATOR/BLOWER UNIT .....	80-150-1			
EXPANSION VALVE .....	80-160-1			
		GEAR PUMP .....	20-130-1	
		GENERAL AIR CONDITIONING SERVICE GUIDELINES..	80-60-1	
		HEATER ASSEMBLY .....	80-170-1	
		HYDRAULIC CONNECTION SPECIFICATIONS.....	SPEC-50-1	
		HYDRAULIC CONTROL VALVE .....	20-170-1	
		HYDRAULIC/HYDROSTATIC FLUID SPECIFICATIONS. SPEC-	60-1	
		HYDRAULIC/HYDROSTATIC SYSTEM.....	10-100-1	
		HYDRAULIC RESERVOIR.....	20-150-1	
		HYDRAULIC SYSTEM INFORMATION .....	20-10-1	
		HYDROSTATIC DRIVE MOTOR .....	30-30-1	
		HYDROSTATIC PUMP .....	30-40-1	
		HYDROSTATIC SYSTEM INFORMATION.....	30-10-1	
		INCHING SWITCH .....	60-150-1	
		INNER BOOM .....	50-40-1	
		INSTRUMENT PANEL.....	60-80-1	
		JOYSTICK .....	20-180-1	
		JOYSTICK PANEL.....	50-120-1	
		LATERAL OPERATOR RESTRAINT SYSTEM (LORS) ....	10-170-1	
		LATERAL OPERATOR RESTRAINT SYSTEM (LOR'S™) ..	60-50-1	
		LIFT CYLINDER .....	20-20-1	
		LIFTING AND BLOCKING THE VERSAHANDLER.....	10-10-1	
		LIGHTS.....	60-60-1	
		LUBRICATION (For S/N 367611001 - 367612000 and S/	N 367711001 - 367712000) .....	10-120-1
		LUBRICATION (For S/N 367612001 & Above and S/N	367712001 & Above) .....	10-121-1

It's a preview. You can download the full file by clicking the link below.

<https://shopservicemanual.com/>

Service Manuals from 2\$