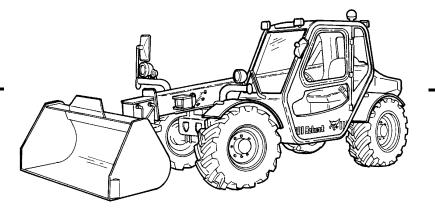
V623



Service Manual

S/N 367113001 & Above (with Cab)
S/N 367213001 & Above (with Cab & Frame Leveling)
S/N 367411001 & Above (with Canopy & Frame Leveling)
S/N 367511001 & Above (with Canopy)



Doosan purchased Bobcat Company from Ingersoll-Rand Company in 2007. Any reference to Ingersoll-Rand Company or use of trademarks, service marks, logos, or other proprietary identifying marks belonging to Ingersoll-Rand Company in this manual is historical or nominative in nature, and is not meant to suggest a current affiliation between Ingersoll-Rand Company and Bobcat Company or the products of either.

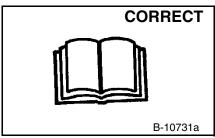


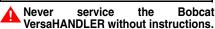
MAINTENANCE SAFETY



Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

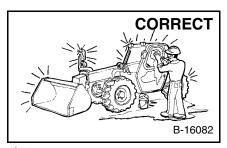
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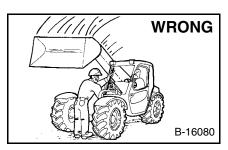




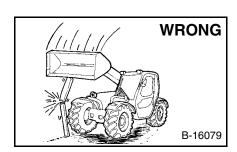
Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



Cleaning and m aintenance are required daily.

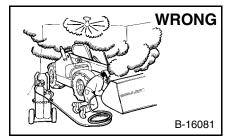


Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause boom to drop. Do not go under boom when raised unless supported by an approved boom stop. Replace if damaged.



Never work on VersaHANDLER with boom up unless boom is held by an approved boom stop. Replace if damged.

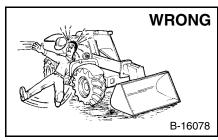
Never modify equipment or add attachments not approved by Bobcat Company.



A Have good ventilation when welding or grinding painted parts.

Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.

Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.



Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.

Wear eye protection to gu ard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.



Lead-acid batteries produce flammable and explosive gases.

Keep arcs, sparks, flames and lighted tobacco away from batteries.

Batteries contain acid which burns eyes or skin on con tact. Wear protective clothing. If a cid contacts body, flush well wit h water. For eye contact flush well and get immed iate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/ operator without any specific technical training. Maintenance procedures which are **not** in the Ope ration & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts.



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