



Bobcat®

Service Manual

G Series

S/N 514140001 & Above
S/N 514240001 & Above
S/N 517911001 & Above

S/N 520111001 & Above
S/N 520211001 & Above

TURBO

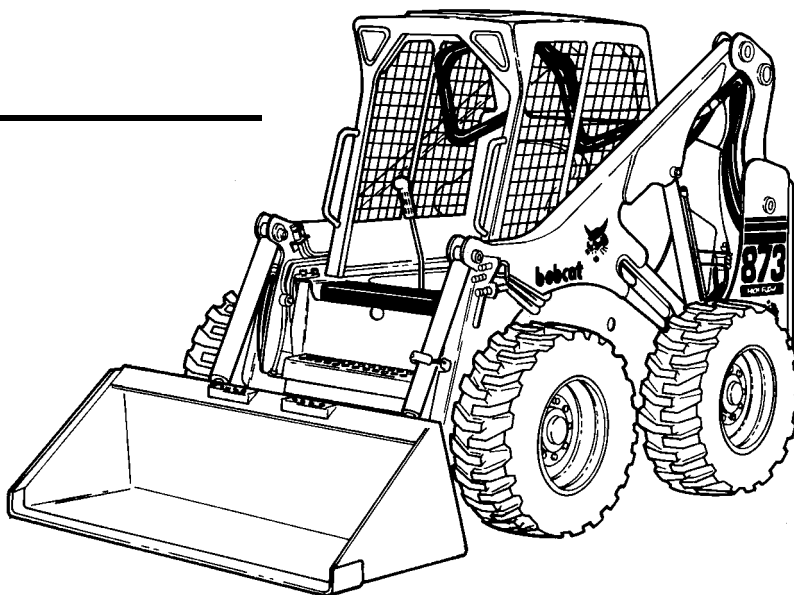
873

TURBO

883

INCLUDES HIGH FLOW

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**EQUIPPED WITH
BOBCAT INTERLOCK
CONTROL SYSTEM (BICS™)**

MAINTENANCE SAFETY



WARNING

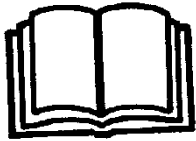
Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903



Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

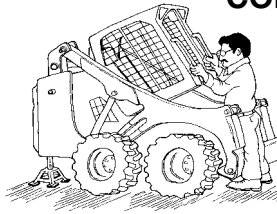
CORRECT



B-10731a

Never service the Bobcat Skid-Steer Loader without instructions.

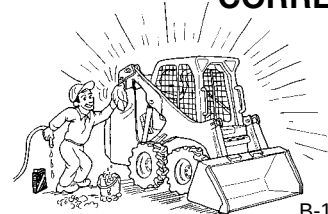
CORRECT



B-15694

Use the correct procedure to lift or lower operator cab.

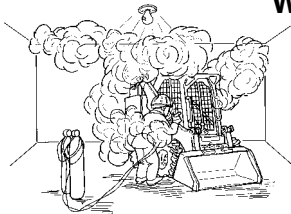
CORRECT



B-15709

Cleaning and maintenance are required daily.

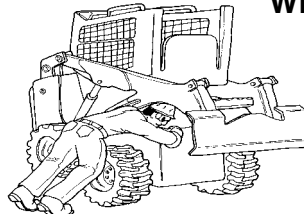
WRONG



B-15719

- Have good ventilation when welding or grinding painted parts.
- Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.
- Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.

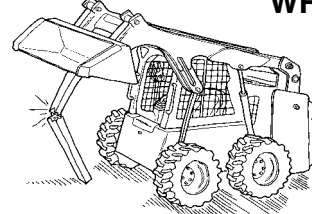
WRONG



B-15705

Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised unless supported by an approved lift arm support device. Replace if damaged.

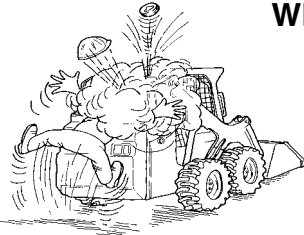
WRONG



B-15708

- Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace if damaged.
- Never modify equipment or add attachments not approved by Bobcat Company.

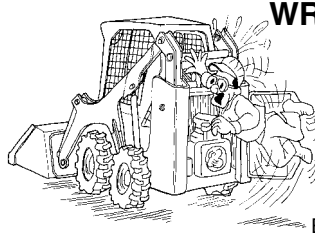
WRONG



B-15717

- Stop, cool and clean engine of flammable materials before checking fluids.
- Never service or adjust loader with the engine running unless instructed to do so in the manual.
- Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.
- Never fill fuel tank with engine running, while smoking or when near open flame.

WRONG



B-15716

- Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
- Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.
- Keep rear door closed except for service. Close and latch door before operating the loader.

WRONG



B-6589

- Lead-acid batteries produce flammable and explosive gases.
- Keep arcs, sparks, flames and lighted tobacco away from batteries.
- Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.



Bobcat®

ALPHABETICAL INDEX

ADVANCED CONTROL SYSTEM (ACS)	60-01	ELECTRICAL / HYDRAULIC CONTROLS	
ADVANCED HAND CONTROL (AHC) SYSTEM....	60-01	REFERENCE	60-01
ADVANCED HAND CONTROL (AHC) SYSTEM		ENGINE	70-01
(W/ PUSH BUTTON FLOAT)	60-01	ENGINE COMPONENTS AND TESTING	70-01
AIR CLEANER	70-01	ENGINE COOLING SYSTEM	10-01
AIR CLEANER SERVICE	10-01	ENGINE LUBRICATION SYSTEM	10-01
AIR CONDITIONING SERVICE.....	80-01	ENGINE SPECIFICATIONS	SPEC-01
AIR CONDITIONING SYSTEM FLOW	80-01	ENGINE SPEED CONTROL	70-01
ALTERNATOR (55 AMP)	60-01	EVAPORATOR	80-01
ALTERNATOR (90 AMP)	60-01	EVAPORATOR / HEATER UNIT.....	80-01
AUXILIARY PRESSURE RELEASE		EXPANSION VALVE	80-01
(ACCUMULATOR)	20-01		
		FAN GEARBOX.....	10-01
BASIC TROUBLESHOOTING	80-01	FINAL DRIVE TRANSMISSION (CHAINCASE).....	10-01
BATTERY	60-01	FLYWHEEL AND HOUSING	70-01
BICS™ SYSTEM	60-01	FUEL SYSTEM.....	10-01
BOB-TACH.....	10-01, 50-01	FUEL TANK	50-01
BOBCAT CONTROLLER.....	60-01		
BLOWER FAN	80-01	GENERAL AIR CONDITIONING SERVICE	
BRAKE	40-01	GUIDELINES.....	80-01
BRAKE (TWO-SPEED).....	40-01		
BUCKET POSITION VALVE		HEATER COIL	80-01
(873 - S/N 514147758 & BELOW)	20-01	HEATER VALVE	80-01
BUCKET POSITION VALVE		HYDRAULIC CONNECTION SPECS.	SPEC-01
(873 - S/N 514147759 & ABOVE & 883)	20-01	HYDRAULIC CONTROL VALVE	
		(FOOT CONTROL).....	20-01
CHAINCASE	40-01	HYDRAULIC CONTROL VALVE	
CHARGE PRESSURE	30-30	(ADVANCED CONTROL SYSTEM) (ACS) (AHC) ..	20-01
COMPONENTS	80-01	HYDRAULIC FLUID RESERVOIR	20-01
COMPRESSOR	80-01	HYDRAULIC PUMP (ALUMINUM)	20-01
CONDENSER	80-01	HYDRAULIC PUMP (ALUMINUM HIGH FLOW).....	20-01
CONTROL HANDLE	50-01	HYDRAULIC PUMP (CAST IRON)	20-01
CONTROL HANDLE (ADVANCED CONTROL SYSTEM		HYDRAULIC PUMP (CAST IRON HIGH FLOW)	20-01
(ACS) ADVANCED CONTROL HANDLE	50-01	HYDRAULIC SYSTEM INFORMATION	20-01
CONTROL HANDLE (ADVANCED CONTROL SYSTEM		HYDRAULIC / HYDROSTATIC FILTER	20-01
(ACS) SELECTABLE HAND / FOOT CONTROL....	50-01	HYDRAULIC / HYDROSTATIC FLUID	
CONTROL HANDLE (ADVANCED HAND CONTROL)		SPECIFICATIONS	SPEC-01
(AHC)	50-01	HYDRAULIC / HYDROSTATIC SYSTEM.....	10-01
CONTROL HANDLE (ADVANCED HAND CONTROL)		HYDROSTATIC MOTOR	30-01
(AHC) (W/ PUSH BUTTON FLOAT)	50-01	HYDROSTATIC MOTOR (TWO SPEED)	30-01
CONTROL PANEL	50-01	HYDROSTATIC MOTOR CARRIER	30-01
CONTROL PEDALS	50-01	HYDROSTATIC PUMP	30-01
CONTROL PEDALS (ACS)	50-01	HYDROSTATIC SYSTEM INFORMATION.....	30-01
COOLING FAN	70-01		
CONVERSIONS	SPEC-01	INSTRUMENT PANEL.....	60-01
CYLINDER (LIFT)	20-01		
CYLINDER (POWER BOB-TACH).....	20-01		
CYLINDER (TILT)	20-01		
DIAGNOSTICS	60-01		
DRIVE COMPONENTS.....	40-01		
DRIVE BELT	30-01		

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